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Crystalline cephalosporin antibiotic salt - is 7-2-(2-amino-4-thiazolyl)-  
2-methoxy imino acetamide-3-cephem-4-carboxylic acid  
pivaloyl:oxy:methyl ester hydrochloride

D/S: E(AT BE CH DE FR GB IT LI LU NL SE).

Crystalline 7 $\beta$ -[2-(2-amino-4-thiazolyl)-2-methoxyimino-  
acetamido]-3-cephem-4-carboxylic acid pivaloyloxy-  
methyl ester hydrochloride (Ia) and hydrobromide (Ib) are  
new.

USE

(Ia) and (Ib) are useful as antibacterials.

ADVANTAGES

Unlike the pivaloyloxymethyl ester free base (which has the advantage of good gastrointestinal absorption but is difficult to obtain in pure form), (Ia) and (Ib) are readily obtainable in crystalline form and have improved stability. Thus, (Ia) and (Ib) are more suitable for conversion into pharmaceutical dosage form than the corresp. free base.

PREPARATION

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Crystalline (Ia) and (Ib) are produced by treating 7 $\beta$ -[2-(2-amino-4-thiazolyl)-2-methoxyiminoacetamido]-3-cephem-4-carboxylic acid pivaloyloxymethyl ester (II) with HCl or HBr, and crystallizing the resulting salt. In a pref. procedure, (II) is dissolved in CH<sub>2</sub>Cl<sub>2</sub> and treated with an equiv. amt. of HCl or HBr in CH<sub>2</sub>Cl<sub>2</sub>, CH<sub>2</sub>Br<sub>2</sub> or Et<sub>2</sub>O. The resulting soln. is concd. and/or treated with a non-polar solvent (e.g. Et<sub>2</sub>O, pentane or hexane). Pptd. (Ia) or (Ib) can be crystallized or recrystallized from CH<sub>2</sub>Cl<sub>2</sub>.

EXAMPLE

A solution of (II) (4.97 g) in CH<sub>2</sub>Cl<sub>2</sub> (50 ml) is treated at 0°C with 0.18 M HCl/CH<sub>2</sub>Cl<sub>2</sub> (61 ml), stirred 10 mins., treated with Et<sub>2</sub>O, and stirred 0.5 hr. at 0°C. The precipitate is filtered off, washed with Et<sub>2</sub>O, and dried in high vacuum at 30°C. The resulting crude (Ia) is dissolved in CH<sub>2</sub>Cl<sub>2</sub> (50 ml) and the soln. is concd. and let stand overnight at 5°C. Product which crystallizes out is filtered off, washed with a small amount of CH<sub>2</sub>Cl<sub>2</sub> and Et<sub>2</sub>O and dried as before to give colourless (Ia), m.pt. 187-191°C. (12pp280)

(G) ISR: EP---1125; EP---8343.

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